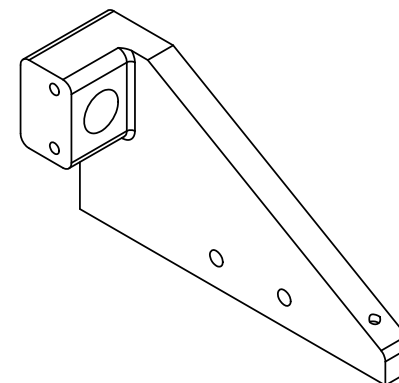
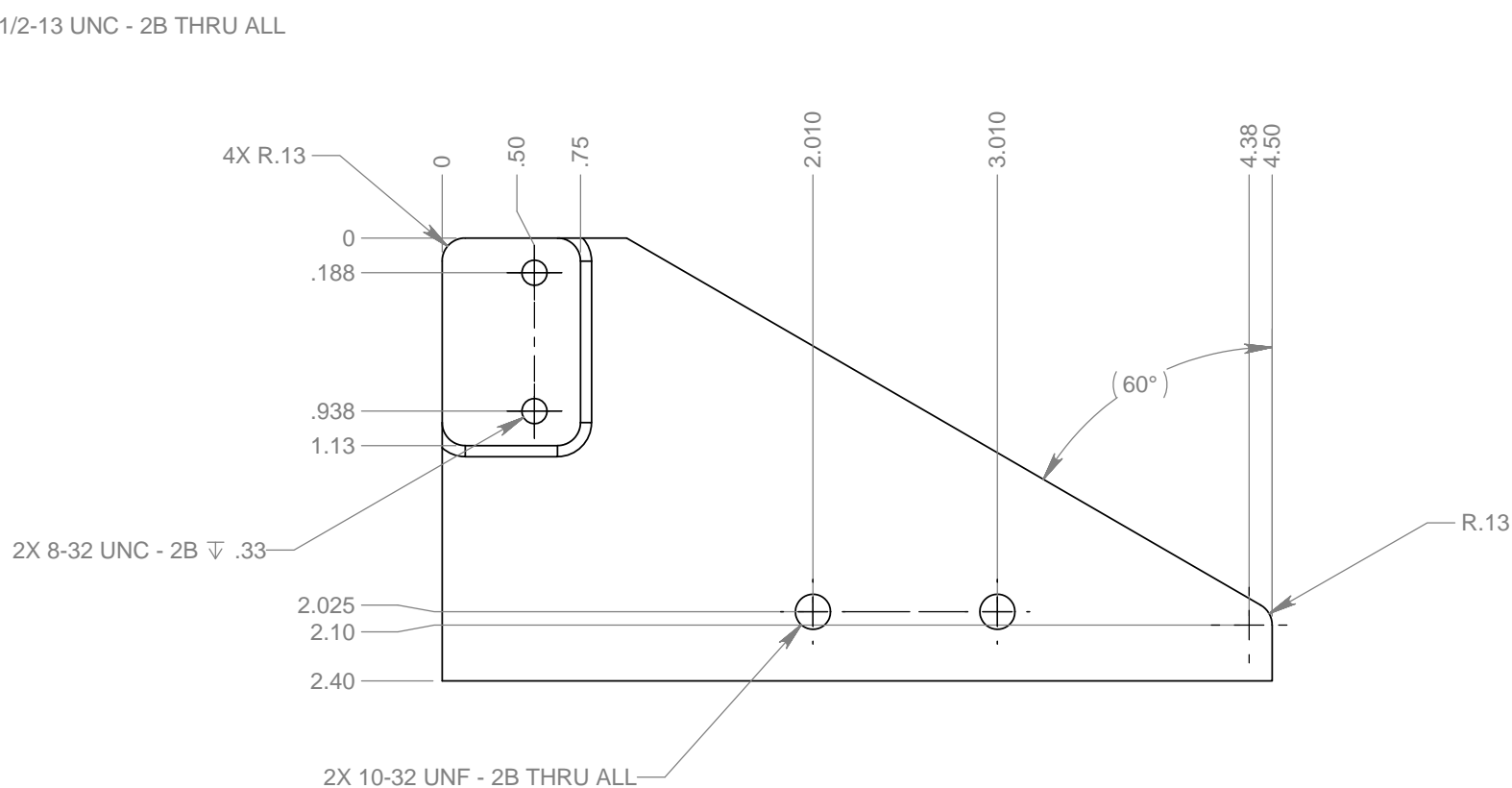
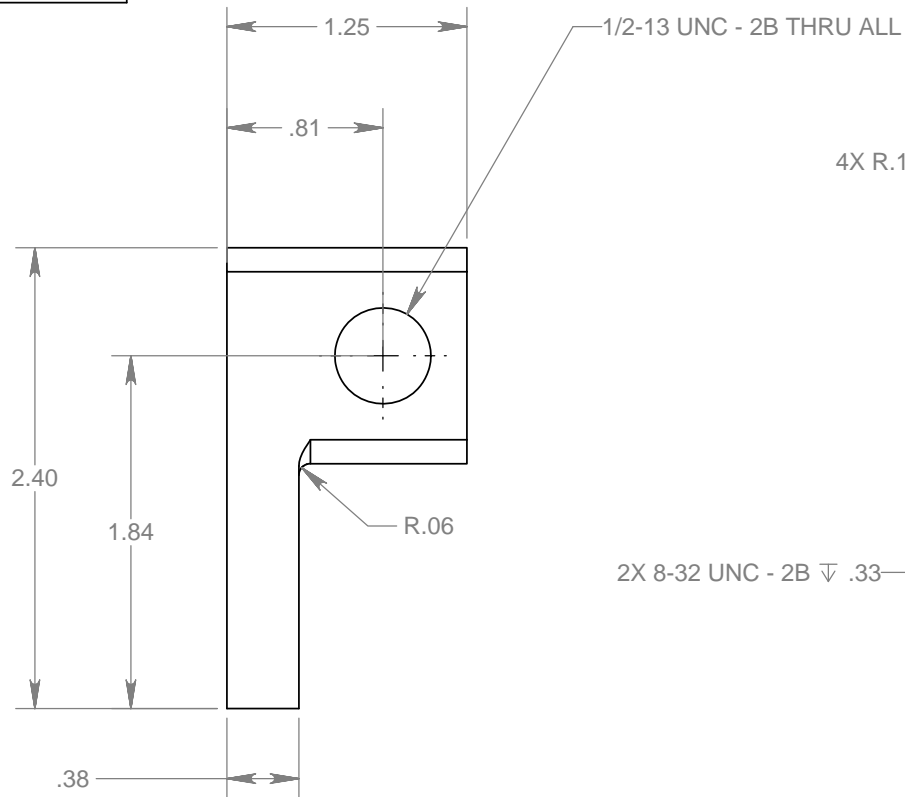
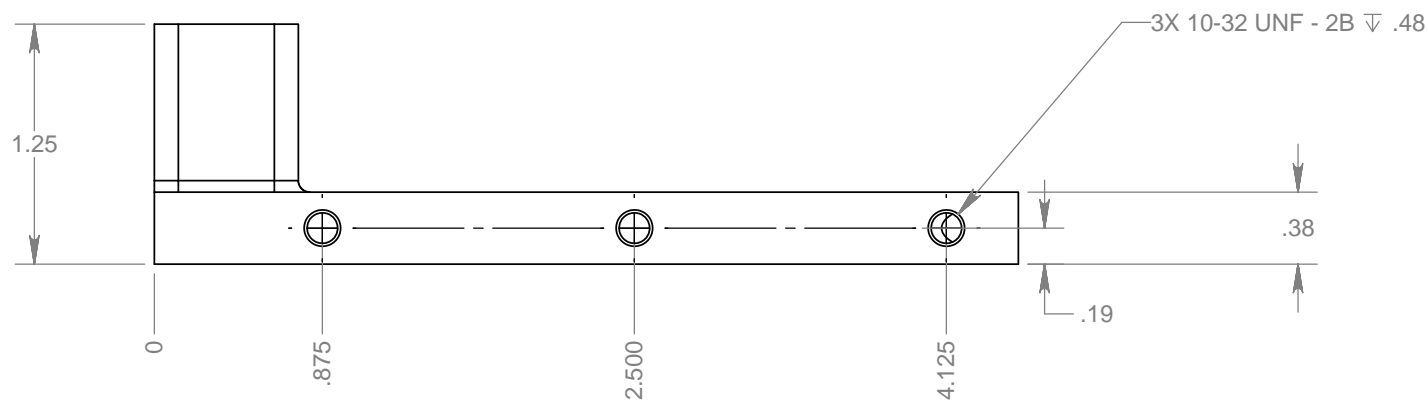


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PROHIBITED.

NEXT ASSEMBLY	PROJECT	REVISIONS				
500-302000-301	500 VARIOUS	REV.	DESCRIPTION	REV BY	DATE	APPV



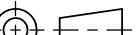



500-302019-001,  
STOP BLOCK, VERTICAL



NOTE:

1. ALTERNATE MATERIALS
- AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8
- AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A-225/8
- AL 6061-T651, T62 PER AMS 4025, 4027 OR AMS-QQ-A-250/11

<b>- DO NOT SCALE DRAWING -</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES			SIGNATURE DRAWN BY: <b>D KRUITHOFF</b>		DATE 7/26/13		 <b>SIMPLEX<sup>Mfg</sup></b> Aviation Mission Equipment		13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511		
<b>TOLERANCES</b>			CHECKED BY: <b>D WRIGHT</b>		DATE: 2/12/14		<b>TITLE</b> <h1>STOP BLOCK, VERTICAL</h1>				
MACHINE FINISH 	DIMENSIONS: X.X ±.1 X.XX ±.01 X.XXX ±.005 ANGLES: X ± 1° X.X ±.5°		PROJECTION: 		PRODUCTION CONTROL: <b>J RODRIQUEZ</b>		DATE: 2/11/14				
<b>MATERIAL</b> 	AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ- A-200/8		ENGINEER APPROVAL: <b>D CORNELIUS</b>		DATE: 2/12/14		<b>DRAWING NO.</b> <h1>500-302019</h1>			<b>REV</b> <h1>IR</h1>	
<b>FINISH</b>	ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE		ESTIMATED WEIGHT: <h1>0.116 Lbs</h1>		SIZE: <h1>B</h1>		SCALE: <h1>1:1</h1>	MODEL FILE NAME: 500-302019		<h1>SHEET 1 OF 1</h1>	